

### **Features**

- · Twelve independent D/A output channels
- · 12-bit resolution double-buffered D/A converter
- Multiple output ranges:  $\pm 5$  V, 0  $\sim$  +5 V, 0  $\sim$  +10 V and 4  $\sim$  20 mA current loop (sink)
- · 16 digital input and 16 digital output channels
- Easily replaceable fuse on each analog output channel for surge protection
- · Female DB-37 connector

### Introduction

The PCL-727 provides twelve 12-bit D/A channels on a full-size add-on card. You can configure each channel individually to any of the following ranges: 0 to +5 V, 0 to +10 V,  $\pm 5$  V or 4 to 20 mA current loop (sink). The card's on-board DC/DC converter ensures that full 10 V D/A output is always available.

Each analog output channel has an easily accessible built-in fuse socket to protect the card, PC and current-controlled devices from damage due to surges. The PCL-727 is an ideal, economical solution for applications which require multiple PID control loops.

In addition to its analog outputs, the PCL-727 provides 16 digital output channels and 16 digital input channels. Its TTL compatible D/I and D/O ports easily interface with our line of daughterboards for industrial On/Off control and sensing applications.

The PCL-727's utility software diskette includes a calibration program and programming examples.

# **Applications**

- · Multiple loop PID control
- Process control
- · Programmable voltage source
- · Servo control

# **Specifications**

#### Analog Output (D/A Converter)

• Channels: 12

· Resolution: 12 bits, double buffered

· Output ranges:

Unipolar:  $0 \sim +5 \text{ V}$ ,  $0 \sim +10 \text{ V}$ ,

Bipolar: ±5 V

Current loop (sink): 4 ~ 20 mA

Thoughput: 15 kHz
Settling time: ≤ 70 msec.

 Accuracy: ±0.012% full scale range
 Offset error: 0 ~ 5 V: ±1 LSB ±5 V, 0 ~ 10 V: ±2 LSB

• Temperature drift: 5 PPM/°C (0 ~ 50° C)

Fuse on each channel: 0.1 A
 Output current: ±5 mA max.

- Current loop excitation voltage: Minimum +8 V, maximum +36 V for 4 ~ 20 mA current loop
- Reset (power-on) status: All D/A channels will be at 0 V output after reset or power-on (both bipolar and unipolar modes)

#### Digital Input

• Channels: 16

• Levels: TTL compatible

Logic level 0: 0.8 V max.

• Logic level 1: 2.0 V min.

Input loading: 0.5 V @ 0.4 mA max. (low)
 2.7 V @ 50 mA max. (high)

#### Digital Output

• Channels: 16

• Levels: TTL compatible

Logic level 0: 0.5 V @ 8.0 mA (sink)
 Logic level 1: 2.4 V @ 0.4 mA (source)

#### General

· Power consumption:

+5 V @ 250 mA typical, 500 mA max. +12 V @ 150 mA typical, 300 mA max. -12 V @ 100 mA typical, 130 mA max.

• Operating temperature: 0 ~ 50° C (32 ~ 122° F)

• Storage temperature: 0 ~ 65° C (32 ~ 149° F)

Operating humidity: 5 ~ 95% RH non-condensing (refer to IEC 68-2-3)

Connectors: One 37-pin D-type female connector
 Two 20-pin male ribbon-cable connectors

• Dimensions: 340 mm (L) x 100 mm (H) (13.4" x 3.9")

### **Ordering Information**

PCL-727: 12-channel D/A output and DIO Card, user's manual

and utility software diskette

PCLS-OCX: ActiveX Control for data acquisition and control

PCL-10120-1: 20-pin flat cable, 1 m PCL-10120-2: 20-pin flat cable, 2 m PCL-10137: DB-37 cable assembly, 1 m PCLD-780: Screw terminal board

ADAM-3937: DB-37 Wiring terminal for DIN-rail mounting

PCLD-880: Screw terminal board

DA&C Series