PCI-1220U

2-axis Stepping and Servo Motor Control Universal PCI Card



Features

- Independent 2-axis motion control
- Hand wheel and jog function
- 2-axis linear interpolation function
- 2-axis circular interpolation function
- Continuous interpolation function
- Programmable T/S-curve acceleration/deceleration rate
- Up to 4 Mpps output for each axis
- Two pulse output types: CW/CCW or pulse/direction
- Up to 1 MHz encoder input for each axis
- Two encoder pulse input types: A/B phase or up/down
- Constant speed control
- · Position management and software limit switch function
- BoardID™ switch

Self-service Terminals



Introduction

Advantech's PCI-1220U is a 2-axis Universal PCI stepping/pulse-type servo motor control card. This card adopts NOVA MCX312 IC which supports 2-axis motion control with interpolations. Besides, functions like continuous interpolation, programmable T/S-curve acceleration/deceleration, constant speed control are also accomplished. For users that only need to drive two motors at most, PCI-1220U is a cost-effective solution than 4-axis motion control cards. The DLL driver for PCI-1220U together with the utility make it easy for users to test the functionalities of the card and to develop their own application.

Specifications

Pulse Type Motion Control

 Motor Driver Support Pulse-type servo/stepping

Number of Axes

Interpolation 2-axis linear, 2-axis circular

 Max. Output Speed 4 Mpps

 Step Count Range ± 2,147,483,646 (32 bits)

Pulse/direction (1-pulse, 1-direction type) or Pulse Output Type

CW/CCW (2-pulse type)

 Position Counters Range of command and actual position

 Velocity Profiles T-Curve, S-Curve

Local I/O

Machine Interfaces: PEL x 2. MEL x 2. ORG x 2 Servo Driver Interfaces: ALM x 2, INP x 2 Position Compare I/O: CMP x 2

General Inputs: 6 (X IN0 ~ 2. Y IN0~2) General Outputs: 8 (X_OUT4 ~ 7, Y_OUT4~7)

Encoder Interface

Quadrature (A/B phase) or up/down Input Type - Counts per Enc. Cycle x1, x2, x4 (A/B phase only) Input Range $0 \sim 2 V_{DC}$ for low; $5 \sim 30 V_{DC}$ for high Isolation Protection 2,500 V_{DC}

Max. Input Frequency 1 MHz

General

Universal PCI V2.2 Bus Type

Certifications

1 x 50-pin SCSI female connector Connectors Dimensions (L x H) 175 x 100 mm (6.9" x 3.9") **Power Consumption** Typical: 5 V @ 850 mA

Max.: 5 V @ 1 A

5 ~ 95% RH, non-condensing (IEC 68-2-3) - Humidity

Operating Temperature $0 \sim 60^{\circ} \text{ C} (32 \sim 140^{\circ} \text{ F})$ Storage Temperature -20 ~ 85° C (-4 ~ 185° F)

Ordering Information

 PCI-1220U 2-axis Stepping and Servo Motor Control PCI Card ADAM-3953 50-pin DIN-rail SCSI and Box Header Board for

PCI-1220U

PCL-10152-1 50-pin SCSI Cable, 1 m PCL-10152-3 50-pin SCSI Cable, 3 m

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